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LINE SIZE (in.)	ISO.	150#			300#			600#			900#			1500#			2500#			
		THK	O.D.	I.D.	THK	O.D.	I.D.	THK	O.D.	I.D.	THK	O.D.	I.D.	THK	O.D.	I.D.	THK	O.D.	I.D.	THK
1/2	5/16	1-3/4	5/8	5/16	2	5/8	5/16	2	5/8	5/16	2-3/8	5/8	5/16	2-3/8	5/8	5/16	2-5/8	5/8	3/8	
3/4	5/16	2-1/8	7/8	5/16	2-1/2	7/8	5/16	2-1/2	7/8	5/16	2-5/8	7/8	5/16	2-5/8	7/8	3/8	2-7/8	7/8	3/8	
1	5/16	2-1/2	1-1/8	5/16	2-3/4	1-1/8	5/16	2-3/4	1	5/16	3	1	5/16	3	1	3/8	3-1/4	1	3/8	
1-1/4	5/16	2-7/8	1-5/8	5/16	3-1/8	1-5/8	5/16	3-1/8	1-3/8	3/8	3-3/8	1-3/8	3/8	3-3/8	1-3/8	3/8	4	1-3/8	1/2	
1-1/2	5/16	3-1/4	1-7/8	5/16	3-5/8	1-7/8	5/16	3-5/8	1-5/8	3/8	3-3/4	1-5/8	3/8	3-3/4	1-5/8	1/2	4-1/2	1-5/8	5/8	
2	5/16	4	2-3/8	5/16	4-1/4	2-3/8	3/8	4-1/4	2-1/8	3/8	5-1/2	2-1/8	1/2	5-1/2	2	1/2	5-5/8	2	5/8	
2-1/2	5/16	4-3/4	2-7/8	5/16	5	2-7/8	3/8	5	2-5/8	1/2	6-3/8	2-5/8	1/2	6-3/8	2-1/2	5/8	6-1/2	2-3/8	3/4	
3	5/16	5-1/4	3-1/2	5/16	5-3/4	3-1/2	3/8	5-3/4	3-1/4	1/2	6-1/2	3-1/4	5/8	6-3/4	3	3/4	7-5/8	3	7/8	
3-1/2	5/16	6-1/4	4	3/8	6-3/8	4	3/8	6-1/4	3-3/4	5/8										
4	5/16	6-3/4	4-1/2	3/8	7	4-1/2	1/2	7-1/2	4-1/4	5/8	8	4-1/4	3/4	8-1/8	4	7/8	9-1/8	4	1-1/8	
5	5/16	7-5/8	5-1/2	3/8	8-3/8	5-1/2	5/8	9-3/8	5-3/8	3/4	9-5/8	5-1/4	7/8	9-7/8	5	1-1/8	10-7/8	5	1-3/8	
6	5/16	8-5/8	6-5/8	1/2	9-3/4	6-5/8	5/8	10-3/8	6-3/8	7/8	11-1/4	6-3/8	1	11	6	1-3/8	12-3/8	6	1-5/8	
8	5/16	10-7/8	8-5/8	1/2	12	8-5/8	7/8	12-1/2	8-3/8	1-1/8	14	8-3/8	1-3/8	13-3/4	8	1-5/8	15-1/8	7-7/8	2-1/8	
10	5/16	13-1/4	10-3/4	5/8	14-1/8	10-3/4	1	15-5/8	10-3/8	1-3/8	17	10-3/8	1-5/8	17	10	2	18-5/8	9-3/4	2-5/8	
12	5/16	16	12-3/4	3/4	16-1/2	12-3/4	1-1/8	17-7/8	12-3/8	1-5/8	19-1/2	12-3/8	1-7/8	20-3/8	12	2-3/8	21-1/2	11-3/8	3-1/8	
14	5/16	17-5/8	14	3/4	19	14	1-1/4	19-1/4	13-5/8	1-3/4	20-3/8	13-5/8	2-1/8	22-5/8	13-1/8	2-5/8				
16	5/16	20-1/8	16	7/8	21-1/8	16	1-1/2	22-1/8	15-5/8	2	22-1/2	15-5/8	2-3/8	25-1/8	15	3				
18	5/16	21-1/2	18	1	23-3/8	18	1-5/8	24	17-5/8	2-1/8	25	17-5/8	2-5/8	27-5/8	16-7/8	3-3/8				
20	5/16	23-3/4	20	1-1/8	25-5/8	20	1-3/4	26-3/4	19-1/2	2-1/2	27-3/8	19-1/2	2-7/8	29-5/8	18-7/8	3-3/4				
22	5/16	25-7/8	22	1-1/4	27-5/8	22	1-7/8	28-3/4	21-1/2	2-3/4										
24	5/16	28-1/8	24	1-1/4	30-3/8	24	2	31	23-1/2	2-7/8	32-7/8	23-1/2	3-1/2	35-3/8	22-5/8	4-3/8				
MSS SP-44 SERIES "A" SPECS														METHODOLOGY Line sizes up to 96" are available. Standard Isolation thickness is 5/16" (+/-1/16). Any thickness rating or alloy is available upon request. Sizes and thicknesses meet the following specifications ASME 16.48, ASME 16.5, ASME B16.47. Blank thicknesses were determined using the ASME B31.3 formula for blanks, as shown below: $T=d\sqrt{((3P)/(16SE))}$ d = I.D. of ring gasket (in.) T = Blank Thickness (in.) S = 23,300psi E = 1.00 P = Design Gauge Pressure psi. S (Basic Allowable Stress) and E (Quality Factor) values were determined from tables A1 and A1-A from B31.3 for 516-Gr 70 material with the temperature range of -20 to 100° Fahrenheit. This calculation does not take into consideration any required corrosion allowance if needed.						
26	5/16	30-3/8	26	1-5/8	32-3/4	26	2-1/2	34	26	3-1/2	34-5/8	26	4-3/8							
28	5/16	32-5/8	28	1-3/4	35-1/4	28	2-3/4	35-7/8	28	3-3/4	37-1/8	28	4-5/8							
30	5/16	34-5/8	30	1-7/8	37-3/8	30	2-7/8	38-1/8	30	4-1/8	39-5/8	30	5							
32	5/16	36-7/8	32	2	39-1/2	32	3-1/8	40-1/8	32	4-3/8	42-1/8	32	5-3/8							
34	5/16	38-7/8	34	2-1/8	41-1/2	34	3-1/4	42-1/8	34	4-5/8	44-5/8	34	5-5/8							
36	5/16	41-1/8	36	2-1/4	43-7/8	36	3-1/2	44-3/8	36	4-7/8	47-1/8	36	6							
38	5/16	43-5/8	38	2-3/8	45-3/8	38	3-5/8	46-3/8	38	5-1/8	49-1/8	38	6-1/4							
40	5/16	45-5/8	40	2-1/2	47-3/4	40	3-7/8	48-3/8	40	5-3/8	49-1/8	40	6-5/8							
42	5/16	47-7/8	42	2-5/8	49-3/4	42	4	50-7/8	42	5-5/8	51-1/8	42	7							
44	5/16	50-1/8	44	2-3/4	51-7/8	44	4-1/4	52-7/8	44	6	53-3/4	44	7-1/4							
46	5/16	52-1/8	46	2-7/8	53	46	4-1/2	54-1/8	46	6-1/4	56-3/8	46	7-5/8							
48	5/16	54-3/8	48	3	55	48	4-5/8	56-5/8	48	6-1/2	58-3/8	48	8							
50	5/16	56-3/8	50	3-1/8	57-1/8	50	4-7/8	58-7/8	50	6-3/4										
52	5/16	58-5/8	52	3-1/4	59-1/8	52	5	60-7/8	52	7										
54	5/16	60-7/8	54	3-1/4	61-5/8	54	5-1/4	62-1/8	54	7-1/4										
56	5/16	63-1/8	56	3-3/8	64-5/8	56	5-3/8	65-3/8	56	7-1/2										
58	5/16	65-3/8	58	3-1/2	66-5/8	58	5-5/8	67-3/8	58	7-7/8										
60	5/16	67-3/8	60	3-5/8	68-5/8	60	5-3/4	69-1/8	60	8-1/8										
API-605 SERIES "B" SPECS																				
26	5/16	28-7/16	26	1-5/8	30-1/4	26	2-1/2	30	26	3-1/2	32-7/8	26	4-3/8							
28	5/16	30-7/16	28	1-3/4	32-3/8	28	2-3/4	32-1/8	28	3-3/4	35-3/8	28	4-5/8							
30	5/16	32-7/16	30	1-7/8	34-3/4	30	2-7/8	34-1/2	30	4-1/8	37-5/8	30	5							
32	5/16	34-9/16	32	2	36-7/8	32	3-1/8	36-5/8	32	4-3/8	39-7/8	32	5-3/8							
34	5/16	36-11/16	34	2-1/8	39	34	3-1/4	39-1/8	34	4-5/8	42-1/8	34	5-5/8							
36	5/16	38-3/4	36	2-1/4	41-1/8	36	3-1/2	41-1/8	36	4-7/8	44-1/8	36	6							
38	5/16	41	38	2-3/8	43-1/8	38	3-5/8													
40	5/16	43	40	2-1/2	45-1/8	40	3-7/8													
42	5/16	45	42	2-5/8	47-1/8	42	4													
44	5/16	47	44	2-3/4	49-1/8	44	4-1/4													
46	5/16	49-5/16	46	2-7/8	51-3/4	46	4-1/2													
48	5/16	51-5/16	48	3	53-3/4	48	4-5/8													
50	5/16	53-5/16	50	3-1/8	55-3/4	50	4-7/8													
52	5/16	55-5/16	52	3-1/4	57-3/4	52	5													
54	5/16	57-1/2	54	3-1/4	60-1/8	54	5-1/4													
56	5/16	59-1/2	56	3-3/8	62-5/8	56	5-3/8													
58	5/16	62-1/16	58	3-1/2	65-1/16	58	5-5/8													
60	5/16	64-1/16	60	3-5/8	67-1/16	60	5-3/4													
BLIND HANDLE COLORS																				
150# - RED							300# - BLUE													
600# - YELLOW							900# - GREEN													
1500# - WHITE							2500# - ORANGE													
														AVAILABLE 24/7, 365 DAYS A YEAR!						

METHODOLOGY

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Blank thicknesses were determined using the ASME B31.3 formula for blanks, as shown below:

$$T = d \sqrt{((3P) / (16SE))}$$

d = I.D. of ring gasket (in.)

T = Blank Thickness (in.)

S = 23,300psi

E = 1.00

P = Design Gauge Pressure psi.

S (Basic Allowable Stress) and E (Quality Factor) values were determined from tables A1 and A1-A from B31.3 for 516-Gr 70 material with the temperature range of -20 to 100° Fahrenheit. This calculation does not take into consideration any required corrosion allowance if needed.