

## Double Block and Bleed 3/4" to 24"\*

After more than half a century of various industries using the same basic technology, with known incidents of plug ejections, a major advancement in piping isolation and test plugs has been long overdue. GripSafe plugs are the result of a fundamental rethinking of traditional plug designs. With its new, patented independent wedge gripping system, GripSafe provides maximum holding capabilities while lowering risks to personnel and equipment - making it the safest and most reliable plug in the world.

### SAFETY & RELIABILITY

**Instantly Secure.** With its unprecedented patented design, GripSafe's independent self-gripping technology virtually eliminates the risk of plug ejection from the moment it's inserted into the pipe, without tightening a single nut.

**Superior Self Gripping.** The innovative system distributes equal loading across the gripping wedges ensuring maximum surface contact and holding capabilities. As pressure increases behind the plug, the wedges grip tighter. Even in pipe diameters that are asymmetrical, each wedge independently adapts to variances within the pipe. Coupled with its automatic gripping feature upon installation, GripSafe takes "self-gripping" to a new level.

**Less Weight.** GripSafe plugs weigh less on average than competitive products. Significant weight differences exist as plug sizes increase, reaching upwards of 50% weight reductions in larger sizes without sacrificing holding capabilities.

**No Pipe Surface Damage.** Unlike competitive products which rely on serrated jaws to bite into the pipe for holding purposes, GripSafe uses a specially designed wedge system that grips the pipe without scarring the surface. GripSafe eliminates the need for a segment of sacrificial pipe, or the cleanup necessary to remove surface deformations other tools create.

**Non-Contaminating.** GripSafe plugs utilize a proprietary texture on the gripping wedges that can be used on any metal type with no carbon contamination. Therefore, in contrast with other plugs, GripSafe requires no alternate parts for use in stainless and other alloy pipes where cross contamination is a concern.

### APPLICATIONS

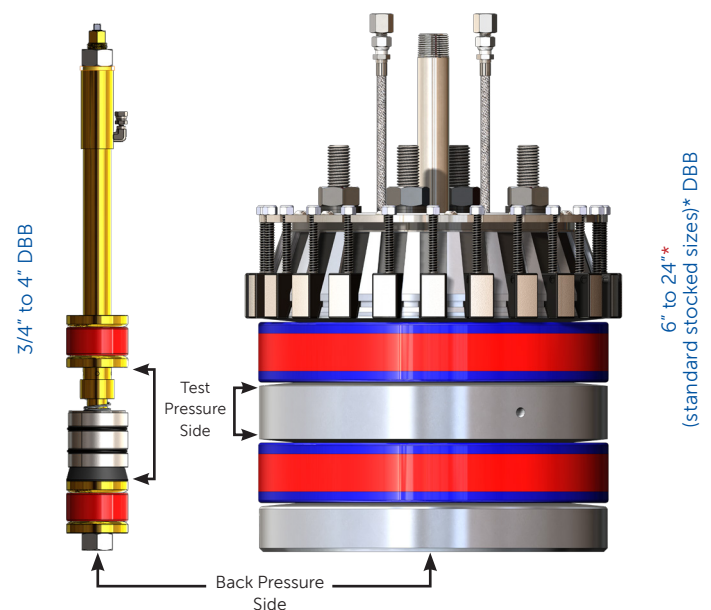
**Flange Weld Testing.** Pressure can be placed between the two seals to test weld-neck flanges by means of hydrostatic pressure, checking for hoop stress failure, weld leaks and/or pinhole leak paths while providing protection from any unexpected pressure discharge.

**Pre/Post Weld Operations.** Dual port design provides enhanced cooling by circulating water between the seals during pre/post weld processes (on 6"+ models).

**Isolation.** Increase safety by preventing exposure to hydrocarbon or other process leaks. Eliminate risk of injury to personnel in the event of inadvertent valve openings, valve leaks, or other pressure equipment failures upstream.

**Positive Isolation Monitoring.** Pressure between the two seals verifies seal integrity and ensures the plug's seals are effectively isolating the pipe.

**Line Purging.** Feed inert gases through the vent pipe, into a vessel, for back-purging welds or to remove oxygen for other processes.



### GRIPSAFE® INNOVATION

Manufactured Exclusively by USA Industries, Inc. an ISO 9001:2015 Certified Company

#### Patents & Trademarks

- US PATENTS: 9,927,058 | 9,810,364 | D894,349 | 10,746,339
- CANADIAN PATENT: 3,004,787
- CANADIAN INDUSTRIAL DESIGN: CA 186293
- EUROPEAN PATENT: 3,377,797 B1
- EUROPEAN PATENT [Germany]: 602016051864.3
- EUROPEAN UNION DESIGN REGISTRATION: 00628264-001
- INTERNATIONAL TRADEMARK REGISTRATION: 1550298
- Other US and Foreign Patents Pending

\* Larger sizes and custom configurations available upon request

For more information on USA Industries, Inc.'s products, contact us at (713) 941-3797 or go to [www.USAIindustries.com](http://www.USAIindustries.com)



**Table 1: GripSafe DBB Specifications**

Nominal Pipe Size (in)	Schedule	Part Number	Tool Diameter (in)	Rec. ID Range* (in)	Nominal Pipe ID Clearance (in)	Approx. Tool Weight (lbs)	Tool Length (in)	Torque Range (ft-lbs)		Comp. Hex Nut Socket Size (in)	Backup Wrench Size (in)	Fill Port Thread	Back Pressure Vent Thread	Back Pressure Rating (PSI)	Between the Seal Test Pressure (PSI)
								Norm	Max.						
3/4	40,STD,40S	GS-D-S-0075-040	0.79	0.81 - 0.91	0.035	2.5	25.38	3.0	5.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
	80,XS,80S	GS-D-S-0075-080	0.71	0.73 - 0.80	0.035	2.4	25.38	2.0	3.5	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
1	10	GS-D-S-0100-010	0.99	1.01 - 1.15	0.103	2.8	25.38	5.5	8.5	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	2825	2500
	40,STD,40S	GS-D-S-0100-040	0.99	1.02 - 1.15	0.055	2.7	25.38	5.5	8.5	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
	80,XS,80S	GS-D-S-0100-080	0.90	0.93 - 1.04	0.055	2.6	25.38	1.5	7.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
	160	GS-D-S-0100-160	0.78	0.80 - 0.90	0.035	2.5	25.38	3.0	5.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
1-1/4	10	GS-D-S-0125-010	1.31	1.35 - 1.49	0.130	6.0	27.75	10	20	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	2350	2500
	40,STD,40S	GS-D-S-0125-040	1.31	1.35 - 1.49	0.068	6.0	27.75	10	20	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	80,XS,80S	GS-D-S-0125-080	1.21	1.25 - 1.37	0.065	5.7	27.75	10	20	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	160	GS-D-S-0125-160	1.11	1.14 - 1.26	0.055	3.0	25.38	7.0	11.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
1-1/2	XXH	GS-D-S-0125-XXH	0.85	0.87 - 0.98	0.045	2.5	25.38	4.0	6.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
	10	GS-D-S-0150-010	1.53	1.58 - 1.73	0.157	6.7	27.75	20	30	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	2125	2500
	40,STD,40S	GS-D-S-0150-040	1.53	1.58 - 1.73	0.085	6.7	27.75	20	30	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	80,XS,80S	GS-D-S-0150-080	1.42	1.47 - 1.62	0.085	6.3	27.75	20	30	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
2	160	GS-D-S-0150-160	1.27	1.31 - 1.45	0.068	5.9	27.75	10	20	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	XXH	GS-D-S-0150-XXH	1.05	1.08 - 1.20	0.055	2.8	25.38	6.0	10.0	9/16	1/4 Open End	1/4" FNPSM	1/16 MNPT	10000	2500
	10	GS-D-S-0200-010	1.94	2.00 - 2.25	0.220	8.2	27.75	30	50	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	1825	2500
	40,STD,40S	GS-D-S-0200-040	1.94	2.00 - 2.25	0.130	8.2	27.75	30	50	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
2-1/2	80,XS,80S	GS-D-S-0200-080	1.81	1.87 - 1.99	0.130	7.7	27.75	30	50	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	160	GS-D-S-0200-160	1.60	1.65 - 1.81	0.085	6.9	27.75	25	35	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	XXH	GS-D-S-0200-XXH	1.42	1.47 - 1.62	0.088	6.3	27.75	15	25	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	10000	2500
	10	GS-D-S-0250-010	2.34	2.40 - 2.64	0.291	22.8	32.25	60	100	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	1975	2500
3	40,STD,40S	GS-D-S-0250-040	2.34	2.40 - 2.64	0.125	22.8	32.25	60	100	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	80,XS,80S	GS-D-S-0250-080	2.20	2.26 - 2.41	0.125	21.8	32.25	60	100	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	160	GS-D-S-0250-160	2.00	2.06 - 2.21	0.125	20.8	32.25	55	85	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	XXH	GS-D-S-0250-XXH	1.69	1.74 - 1.89	0.085	7.2	27.75	25	40	15/16	7/16 Open End	1/4" FNPSM	1/4 MNPT	8000	2500
3-1/2	10	GS-D-S-0300-010	2.88	2.97 - 3.16	0.385	27.8	32.25	150	200	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	1725	2500
	40,STD,40S	GS-D-S-0300-040	2.88	2.97 - 3.16	0.193	27.8	32.25	150	200	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	80,XS,80S	GS-D-S-0300-080	2.71	2.80 - 3.01	0.190	26.4	32.25	125	175	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	160	GS-D-S-0300-160	2.50	2.56 - 2.74	0.125	25.0	32.25	80	140	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
4	XXH	GS-D-S-0300-XXH	2.18	2.24 - 2.39	0.125	21.8	32.25	60	100	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	8000	2500
	10	GS-D-S-0350-010	3.34	3.44 - 3.67	0.416	32.5	32.25	200	325	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	1575	2500
	40,STD,40S	GS-D-S-0350-040	3.34	3.44 - 3.67	0.204	32.5	32.25	200	325	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
	80,XS,80S	GS-D-S-0350-080	3.16	3.26 - 3.45	0.208	31.0	32.25	180	290	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
4	XXH	GS-D-S-0350-XXH	2.60	2.66 - 2.84	0.125	25.8	32.25	115	165	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
	10	GS-D-S-0400-010	3.81	3.92 - 4.21	0.454	37.9	32.25	220	340	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	1500	2500
	40,STD,40S	GS-D-S-0400-040	3.81	3.92 - 4.21	0.220	37.9	32.25	200	300	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
	80,XS,80S	GS-D-S-0400-080	3.61	3.72 - 3.93	0.220	35.3	32.25	155	245	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
	120	GS-D-S-0400-120	3.42	3.52 - 3.72	0.205	32.7	32.25	250	350	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
4	160	GS-D-S-0400-160	3.23	3.33 - 3.53	0.205	32.7	32.25	200	325	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500
	XXH	GS-D-S-0400-XXH	2.95	3.01 - 3.20	0.205	30.5	32.25	175	275	1-7/8	1 Box End	1/4" FNPSM	3/8 FNPT	6000	2500



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Nominal Pipe Size (in)	Schedule	Part Number	Tool Diameter (in)	Rec. ID Range* (in)	Nominal Pipe ID Clearance (in)	Approx. Tool Weight (lbs)	Tool Length (in)	Torque Range (ft-lbs)		Comp. Hex Nut Socket Size (in)	Fill & Vent Port Thread	Back Pressure Vent Thread	MAX Plug Back Pressure Rating (PSI)	Between the Seal Test Pressure (PSI)
								Norm	Max.					
6	10,10S	GS-D-S-0600-010	5.98	6.044 - 6.422	0.375	32	11.25	85	130	1-1/16"	1/4" FNPT	1/4" MNPT	3300	2500
	40,STD,40S	GS-D-S-0600-040	5.69	5.752 - 6.129	0.375	31	11.25	75	110	1-1/16"	1/4" FNPT	1/4" MNPT	3600	2500
	80,XS,80S	GS-D-S-0600-080	5.39	5.448 - 5.823	0.375	28	11.25	60	95	1-1/16"	1/4" FNPT	1/4" MNPT	4000	2500
	120	GS-D-S-0600-120	5.13	5.188 - 5.562	0.375	26	11.25	55	80	1-1/16"	1/4" FNPT	1/4" MNPT	3900	2500
	160	GS-D-S-0600-160	4.81	4.874 - 5.246	0.375	24	11.25	50	75	3/4"	1/4" FNPT	1/4" MNPT	3850	2500
	XXH	GS-D-S-0600-XXH	4.52	4.584 - 4.955	0.375	22	11.25	50	75	3/4"	1/4" FNPT	1/4" MNPT	3700	2500
8	10,10S	GS-D-S-0800-010	7.95	8.016 - 8.404	0.375	58	13.22	190	270	1-1/4"	1/4" FNPT	1/2" MNPT	3200	2500
	20	GS-D-S-0800-020	7.75	7.812 - 8.199	0.375	58	13.22	175	265	1-1/4"	1/4" FNPT	1/2" MNPT	3350	2500
	30	GS-D-S-0800-030	7.70	7.758 - 8.145	0.375	56	13.22	170	260	1-1/4"	1/4" FNPT	1/2" MNPT	3400	2500
	40,STD,40S	GS-D-S-0800-040	7.61	7.668 - 8.054	0.375	54	13.22	165	250	1-1/4"	1/4" FNPT	1/2" MNPT	3475	2500
	60	GS-D-S-0800-060	7.44	7.500 - 7.885	0.375	52	13.22	155	235	1-1/4"	1/4" FNPT	1/2" MNPT	3625	2500
	80,XS,80S	GS-D-S-0800-080	7.25	7.312 - 7.696	0.375	50	13.22	140	215	1-1/4"	1/4" FNPT	1/2" MNPT	3800	2500
	100	GS-D-S-0800-100	7.06	7.124 - 7.507	0.375	45	13.22	105	160	1-1/4"	1/4" FNPT	1/2" MNPT	3725	2500
	120	GS-D-S-0800-120	6.81	6.874 - 7.256	0.375	43	13.22	100	155	1-1/4"	1/4" FNPT	1/2" MNPT	3725	2500
	140	GS-D-S-0800-140	6.63	6.688 - 7.069	0.375	42	13.22	95	150	1-1/16"	1/4" FNPT	1/4" MNPT	3925	2500
10	10,10S	GS-D-S-1000-010	10.05	10.107 - 10.505	0.375	88	13.20	235	270	1-1/4"	1/4" FNPT	3/4" MNPT	2725	2500
	20	GS-D-S-1000-020	9.88	9.937 - 10.335	0.375	88	13.20	235	270	1-1/4"	1/4" FNPT	3/4" MNPT	2800	2500
	30	GS-D-S-1000-030	9.76	9.823 - 10.220	0.375	86	13.20	225	270	1-1/4"	1/4" FNPT	3/4" MNPT	2875	2500
	40,STD,40S	GS-D-S-1000-040	9.65	9.707 - 10.103	0.375	86	13.20	215	270	1-1/4"	1/4" FNPT	3/4" MNPT	2950	2500
	60,XS,80S	GS-D-S-1000-08S	9.38	9.437 - 9.832	0.375	78	13.20	195	270	1-1/4"	1/4" FNPT	3/4" MNPT	3100	2500
	80	GS-D-S-1000-080	9.19	9.249 - 9.643	0.375	76	13.20	140	215	1-1/4"	1/4" FNPT	3/4" MNPT	3225	2500
	100	GS-D-S-1000-100	8.94	8.999 - 9.392	0.375	76	13.20	135	210	1-1/4"	1/4" FNPT	3/4" MNPT	3400	2500
	120	GS-D-S-1000-120	8.69	8.749 - 9.141	0.375	74	13.20	135	205	1-1/4"	1/4" FNPT	1/2" MNPT	3425	2500
	140,XXH	GS-D-S-1000-140	8.38	8.437 - 8.827	0.375	72	13.20	130	195	1-1/4"	1/4" FNPT	1/2" MNPT	3475	2500
12	10,10S	GS-D-S-1200-010	12.02	12.077 - 12.485	0.375	116	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2300	2500
	20	GS-D-S-1200-020	11.88	11.937 - 12.345	0.375	118	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2375	2500
	30	GS-D-S-1200-030	11.72	11.777 - 12.184	0.375	118	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2425	2500
	STD,40S	GS-D-S-1200-04S	11.63	11.687 - 12.093	0.375	122	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2475	2500
	40	GS-D-S-1200-040	11.56	11.625 - 12.031	0.375	122	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2500	2500
	XS,80S	GS-D-S-1200-08S	11.38	11.437 - 11.842	0.375	124	13.20	200	270	1-1/4"	1/4" FNPT	3/4" MNPT	2575	2500
	60	GS-D-S-1200-060	11.25	11.313 - 11.717	0.375	128	13.20	175	270	1-1/4"	1/4" FNPT	3/4" MNPT	2725	2500
	80	GS-D-S-1200-080	11.00	11.061 - 11.464	0.375	128	13.20	175	265	1-1/4"	1/4" FNPT	3/4" MNPT	2850	2500
	100	GS-D-S-1200-100	10.69	10.749 - 11.151	0.375	132	13.20	170	255	1-1/4"	1/4" FNPT	3/4" MNPT	2900	2500
14	10S	GS-D-S-1400-01S	13.25	13.311 - 13.725	0.375	155	15.12	270	413	1-5/8"	1/4" FNPT	1" MNPT	1925	2500
	10	GS-D-S-1400-010	13.13	13.187 - 13.601	0.375	152	15.12	265	405	1-5/8"	1/4" FNPT	1" MNPT	1950	2500
	20	GS-D-S-1400-020	13.00	13.063 - 13.476	0.375	152	15.12	250	380	1-5/8"	1/4" FNPT	1" MNPT	1975	2500
	30,STD,40S	GS-D-S-1400-04S	12.88	12.937 - 13.333	0.375	147	15.12	235	360	1-5/8"	1/4" FNPT	1" MNPT	2025	2500
	40	GS-D-S-1400-040	12.75	12.811 - 13.223	0.375	147	15.12	220	335	1-5/8"	1/4" FNPT	1" MNPT	2050	2500
	XS,80S	GS-D-S-1400-08S	12.63	12.687 - 13.098	0.375	144	15.12	205	315	1-5/8"	1/4" FNPT	1" MNPT	2100	2500
	60	GS-D-S-1400-060	12.44	12.499 - 12.909	0.375	144	15.12	210	325	1-5/8"	1/4" FNPT	1" MNPT	2425	2500
	80	GS-D-S-1400-080	12.13	12.187 - 12.596	0.375	140	15.12	205	315	1-5/8"	1/4" FNPT	1" MNPT	2550	2500
	100	GS-D-S-1400-100	11.75	11.811 - 12.218	0.375	140	15.12	200	305	1-5/8"	1/4" FNPT	1" MNPT	2725	2500
120	GS-D-S-1400-120	11.44	11.499 - 11.904	0.375	140	15.12	195	295	1-5/8"	1/4" FNPT	1" MNPT	2750	2500	
140	GS-D-S-1400-140	11.13	11.187 - 11.591	0.375	135	15.12	185	285	1-5/8"	1/4" FNPT	1" MNPT	2800	2500	
160	GS-D-S-1400-160	10.81	10.875 - 11.277	0.375	135	15.12	180	275	1-5/8"	1/4" FNPT	1" MNPT	2825	2500	



**Table 1: GripSafe DBB Specifications cont.**

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								Norm	Max.					
16	10S	GS-D-S-1600-01S	15.25	15.311 - 15.735	0.375	212	15.12	265	420	1-5/8"	1/4" FNPT	1" MNPT	1950	2500
	10	GS-D-S-1600-010	15.13	15.187 - 15.611	0.375	210	15.12	255	395	1-5/8"	1/4" FNPT	1" MNPT	1975	2500
	20	GS-D-S-1600-020	15.00	15.063 - 15.486	0.375	206	15.12	245	370	1-5/8"	1/4" FNPT	1" MNPT	2000	2500
	30,STD,40S	GS-D-S-1600-04S	14.88	14.937 - 15.360	0.375	199	15.12	230	350	1-5/8"	1/4" FNPT	1" MNPT	2025	2500
	40,XS,80S	GS-D-S-1600-08S	14.63	14.687 - 15.108	0.375	192	15.12	200	305	1-5/8"	1/4" FNPT	1" MNPT	2100	2500
	60	GS-D-S-1600-060	14.31	14.375 - 14.795	0.375	192	15.12	205	315	1-5/8"	1/4" FNPT	1" MNPT	2200	2500
	80	GS-D-S-1600-080	14.00	14.063 - 14.481	0.375	188	15.12	200	305	1-5/8"	1/4" FNPT	1" MNPT	2300	2500
	100	GS-D-S-1600-100	13.56	13.625 - 14.041	0.375	188	15.12	195	295	1-5/8"	1/4" FNPT	1" MNPT	2350	2500
	120	GS-D-S-1600-120	13.19	13.249 - 13.663	0.375	182	15.12	185	285	1-5/8"	1/4" FNPT	1" MNPT	2400	2500
	140	GS-D-S-1600-140	12.75	12.811 - 13.223	0.375	182	15.12	180	275	1-5/8"	1/4" FNPT	1" MNPT	2500	2500
160	GS-D-S-1600-160	12.44	12.499 - 12.909	0.375	178	15.12	175	270	1-5/8"	1/4" FNPT	1" MNPT	2525	2500	
18	10S	GS-D-S-1800-01S	17.25	17.311 - 17.745	0.375	270	15.12	395	605	1-5/8"	1/4" FNPT	1" MNPT	1725	2500
	10	GS-D-S-1800-010	17.13	17.187 - 17.621	0.375	265	15.12	380	580	1-5/8"	1/4" FNPT	1" MNPT	1750	2500
	20	GS-D-S-1800-020	17.00	17.063 - 17.496	0.375	260	15.12	365	555	1-5/8"	1/4" FNPT	1" MNPT	1775	2500
	STD,40S	GS-D-S-1800-04S	16.88	16.937 - 17.370	0.375	254	15.12	345	530	1-5/8"	1/4" FNPT	1" MNPT	1800	2500
	30	GS-D-S-1800-030	16.75	16.811 - 17.243	0.375	250	15.12	330	505	1-5/8"	1/4" FNPT	1" MNPT	1825	2500
	XS,80S	GS-D-S-1800-08S	16.63	16.687 - 17.118	0.375	247	15.12	315	480	1-5/8"	1/4" FNPT	1" MNPT	1850	2500
	40	GS-D-S-1800-040	16.50	16.563 - 16.994	0.375	245	15.12	295	450	1-5/8"	1/4" FNPT	1" MNPT	1975	2500
	60	GS-D-S-1800-060	16.25	16.311 - 16.740	0.375	240	15.12	290	440	1-5/8"	1/4" FNPT	1" MNPT	2025	2500
	80	GS-D-S-1800-080	15.75	15.811 - 16.238	0.375	235	15.12	280	425	1-5/8"	1/4" FNPT	1" MNPT	2100	2500
	100	GS-D-S-1800-100	15.31	15.375 - 15.800	0.375	230	15.12	270	415	1-5/8"	1/4" FNPT	1" MNPT	2175	2500
	120	GS-D-S-1800-120	15.08	15.137 - 15.561	0.375	225	15.12	265	405	1-5/8"	1/4" FNPT	1" MNPT	2175	2500
	140	GS-D-S-1800-140	14.50	14.563 - 14.984	0.375	224	15.12	255	390	1-5/8"	1/4" FNPT	1" MNPT	2275	2500
160	GS-D-S-1800-160	14.06	14.125 - 14.543	0.375	219	15.12	245	375	1-5/8"	1/4" FNPT	1" MNPT	2350	2500	
20	10S	GS-D-S-2000-01S	19.19	19.249 - 19.693	0.375	330	15.32	325	510	1-5/8"	1/4" FNPT	1-1/2" MNPT	1550	2500
	10	GS-D-S-2000-010	19.13	19.187 - 19.631	0.375	324	15.32	320	495	1-5/8"	1/4" FNPT	1-1/2" MNPT	1550	2500
	20,STD,40S	GS-D-S-2000-04S	18.88	18.937 - 19.380	0.375	317	15.32	295	450	1-5/8"	1/4" FNPT	1-1/2" MNPT	1600	2500
	30,XS,80S	GS-D-S-2000-08S	18.63	18.687 - 19.128	0.375	308	15.32	270	410	1-5/8"	1/4" FNPT	1-1/2" MNPT	1650	2500
	40	GS-D-S-2000-040	18.44	18.499 - 18.939	0.375	298	15.32	250	380	1-5/8"	1/4" FNPT	1-1/2" MNPT	1850	2500
	60	GS-D-S-2000-060	18.00	18.063 - 18.501	0.375	292	15.32	240	370	1-5/8"	1/4" FNPT	1-1/2" MNPT	1875	2500
	80	GS-D-S-2000-080	17.56	17.625 - 18.061	0.375	285	15.32	235	360	1-5/8"	1/4" FNPT	1-1/2" MNPT	1925	2500
	100	GS-D-S-2000-100	17.06	17.125 - 17.558	0.375	278	15.32	230	350	1-5/8"	1/4" FNPT	1-1/2" MNPT	2000	2500
	120	GS-D-S-2000-120	16.63	16.687 - 17.118	0.375	281	15.32	220	340	1-5/8"	1/4" FNPT	1-1/2" MNPT	2050	2500
	140	GS-D-S-2000-140	16.12	16.183 - 16.612	0.375	270	15.32	215	330	1-5/8"	1/4" FNPT	1-1/2" MNPT	2075	2500
160	GS-D-S-2000-160	15.69	15.751 - 16.178	0.375	259	15.32	210	320	1-5/8"	1/4" FNPT	1-1/2" MNPT	2125	2500	
24	10,10S	GS-D-S-2400-010	23.13	23.187 - 23.651	0.375	431	15.32	395	600	1-5/8"	1/4" FNPT	1-1/2" MNPT	1300	2500
	20,STD,40S	GS-D-S-2400-04S	22.88	22.937 - 23.400	0.375	422	15.32	360	555	1-5/8"	1/4" FNPT	1-1/2" MNPT	1325	2500
	XS,80S	GS-D-S-2400-08S	22.63	22.687 - 23.148	0.375	414	15.32	330	505	1-5/8"	1/4" FNPT	1-1/2" MNPT	1350	2500
	30	GS-D-S-2400-030	22.50	22.563 - 23.024	0.375	409	15.32	320	490	1-5/8"	1/4" FNPT	1-1/2" MNPT	1550	2500
	40	GS-D-S-2400-040	22.25	22.311 - 22.770	0.375	400	15.32	315	485	1-5/8"	1/4" FNPT	1-1/2" MNPT	1575	2500
	60	GS-D-S-2400-060	21.69	21.749 - 22.206	0.375	382	15.32	310	470	1-5/8"	1/4" FNPT	1-1/2" MNPT	1625	2500
	80	GS-D-S-2400-080	21.19	21.249 - 21.703	0.375	388	15.32	300	460	1-5/8"	1/4" FNPT	1-1/2" MNPT	1650	2500
	100	GS-D-S-2400-100	20.56	20.625 - 21.076	0.375	374	15.32	290	445	1-5/8"	1/4" FNPT	1-1/2" MNPT	1700	2500
	120	GS-D-S-2400-120	20.00	20.063 - 20.511	0.375	372	15.32	285	435	1-5/8"	1/4" FNPT	1-1/2" MNPT	1725	2500
	140	GS-D-S-2400-140	19.50	19.563 - 20.009	0.375	366	15.32	275	420	1-5/8"	1/4" FNPT	1-1/2" MNPT	1750	2500
160	GS-D-S-2400-160	18.94	18.999 - 19.442	0.375	360	15.32	265	410	1-5/8"	1/4" FNPT	1-1/2" MNPT	1825	2500	



**Table 2: Maximum Allowable Pressures (MAP)**

Use the table below to determine the maximum allowable pressure (MAP) the plug and pipe can be subjected to without yielding the pipe. The yield strengths listed in the table correspond to typical minimum yield strengths of standard pipes. If using a Material Test Report (MTR) to determine the yield strength of the pipe or if the pipe yield strength exceeds the highest in the table, the precise MAP can be determined by linear interpolation. **Do not exceed MAX PLUG BACK PRESSURE RATINGS.**

NPS Nominal Pipe Size	PIPE SCHEDULE	MAX PLUG BACK PRESSURE RATING (PSI) (NOT TO EXCEED)	MAXIMUM ALLOWABLE PRESSURE FOR GRIPSAFE PLUGS IN PIPE BASED ON PIPE YIELD STRENGTH - SELECT THE COLUMN BELOW THAT IS LESS THAN OR EQUAL TO PIPE YIELD STRENGTH (PSI) -										
			30000 PSI (A106 A)	35000 PSI (A106 B)	40000 PSI (A106 C)	46000 PSI (X46)	52000 PSI (X52)	60000 PSI (X60)	70000 PSI (X70)	80000 PSI (X80)	90000 PSI (4140HR)	100000 PSI (4140SR)	110000 PSI (P110)
6	10,10S	3300	725	850	975	1125	1275	1450	1700	1950	2175	2425	2650
	40,STD,40S	3600	1875	2200	2500	2875	3250	3600	3600	3600	3600	3600	3600
	80,XS,80S	4000	3475	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000
	120	3900	3900	3900	3900	3900	3900	3900	3900	3900	3900	3900	3900
	160	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850	3850
	XXH	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700	3700
8	10,10S	3200	500	575	675	775	875	1000	1150	1325	1500	1650	1825
	20	3350	975	1125	1300	1475	1675	1925	2250	2575	2900	3200	3350
	30	3400	1100	1300	1475	1700	1925	2200	2575	2950	3300	3400	3400
	40,STD,40S	3475	1350	1575	1800	2075	2350	2700	3150	3475	3475	3475	3475
	60	3625	1875	2175	2500	2875	3225	3625	3625	3625	3625	3625	3625
	80,XS,80S	3800	2525	2950	3375	3800	3800	3800	3800	3800	3800	3800	3800
	100	3725	3350	3725	3725	3725	3725	3725	3725	3725	3725	3725	3725
	120	3725	3725	3725	3725	3725	3725	3725	3725	3725	3725	3725	3725
	140	3925	3925	3925	3925	3925	3925	3925	3925	3925	3925	3925	3925
	160	3825	3825	3825	3825	3825	3825	3825	3825	3825	3825	3825	3825
XXH	3750	3750	3750	3750	3750	3750	3750	3750	3750	3750	3750	3750	
10	10,10S	2725	375	450	500	575	650	750	875	1000	1125	1250	1375
	20	2800	650	750	850	975	1100	1275	1475	1675	1900	2100	2325
	30	2875	825	975	1100	1275	1450	1650	1925	2200	2475	2750	2875
	40,4STD,40s	2950	1050	1225	1400	1600	1825	2100	2450	2775	2950	2950	2950
	60,XS,80S	3100	1625	1900	2175	2500	2825	3100	3100	3100	3100	3100	3100
	80	3225	2100	2450	2800	3225	3225	3225	3225	3225	3225	3225	3225
	100	3400	2825	3275	3400	3400	3400	3400	3400	3400	3400	3400	3400
	120	3425	3425	3425	3425	3425	3425	3425	3425	3425	3425	3425	3425
	140,XXH	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475
	160	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475	3475
12	10,10S	2300	325	375	425	475	525	625	725	825	925	1025	1125
	20	2375	475	550	625	700	800	925	1075	1225	1375	1525	1675
	30	2425	675	775	900	1025	1150	1325	1550	1775	1975	2200	2425
	STD,40S	2475	800	925	1050	1200	1375	1575	1825	2100	2350	2475	2475
	40	2500	875	1025	1175	1350	1525	1750	2050	2325	2500	2500	2500
	Xs,80S	2575	1175	1375	1575	1800	2025	2350	2575	2575	2575	2575	2575
	60	2725	1400	1625	1850	2125	2400	2725	2725	2725	2725	2725	2725
	80	2850	1875	2200	2500	2850	2850	2850	2850	2850	2850	2850	2850
	100	2900	2575	2900	2900	2900	2900	2900	2900	2900	2900	2900	2900
	120,XXH	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950
	140	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950	2950
	160	3025	3025	3025	3025	3025	3025	3025	3025	3025	3025	3025	3025



**Table 2: Maximum Allowable Pressures (MAP) cont.**

NPS Nominal Pipe Size	PIPE SCHEDULE	MAX PLUG BACK PRESSURE RATING (PSI) (NOT TO EXCEED)	MAXIMUM ALLOWABLE PRESSURE FOR GRIPSAFE PLUGS IN PIPE BASED ON PIPE YIELD STRENGTH - SELECT THE COLUMN BELOW THAT IS LESS THAN OR EQUAL TO PIPE YIELD STRENGTH (PSI) -										
			30000 PSI (A106 A)	35000 PSI (A106 B)	40000 PSI (A106 C)	46000 PSI (X46)	52000 PSI (X52)	60000 PSI (X60)	70000 PSI (X70)	80000 PSI (X80)	90000 PSI (4140HR)	100000 PSI (4140SR)	110000 PSI (P110)
14	10S	1925	275	325	375	425	475	550	625	725	800	900	1000
	10	1950	400	450	525	600	675	775	900	1025	1150	1300	1425
	20	1975	525	600	700	800	900	1025	1200	1375	1550	1725	1900
	30,STD,40S	2025	675	775	875	1025	1150	1325	1550	1750	1975	2025	2025
	40	2050	825	950	1100	1250	1425	1625	1900	2050	2050	2050	2050
	XS,80S	2100	1000	1150	1325	1500	1700	1975	2100	2100	2100	2100	2100
	60	2425	1275	1475	1675	1925	2175	2425	2425	2425	2425	2425	2425
	80	2550	1775	2075	2375	2550	2550	2550	2550	2550	2550	2550	2550
	100	2725	2525	2725	2725	2725	2725	2725	2725	2725	2725	2725	2725
	120	2750	2750	2750	2750	2750	2750	2750	2750	2750	2750	2750	2750
140	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	2800	
160	2825	2825	2825	2825	2825	2825	2825	2825	2825	2825	2825	2825	
16	10S	1950	225	250	300	325	375	425	500	575	650	700	775
	10	1975	300	350	400	475	525	600	700	800	900	1000	1100
	20	2000	425	475	550	625	700	825	950	1075	1225	1350	1475
	30,STD,40S	2025	525	600	700	800	900	1025	1200	1375	1550	1725	1900
	40,XS,80S	2100	775	900	1025	1175	1325	1525	1775	2050	2100	2100	2100
	60	2200	1125	1325	1500	1725	1950	2200	2200	2200	2200	2200	2200
	80	2300	1650	1925	2200	2300	2300	2300	2300	2300	2300	2300	2300
	100	2350	2250	2350	2350	2350	2350	2350	2350	2350	2350	2350	2350
	120	2400	2400	2400	2400	2400	2400	2400	2400	2400	2400	2400	2400
	140	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
160	2525	2525	2525	2525	2525	2525	2525	2525	2525	2525	2525	2525	
18	10S	1725	175	200	225	275	300	350	400	450	525	575	625
	10	1750	250	300	325	375	425	500	575	650	750	825	900
	20	1775	325	400	450	500	575	650	775	875	975	1100	1200
	STD,40S	1800	425	500	550	650	725	825	975	1100	1250	1375	1525
	30	1825	525	600	700	800	900	1025	1200	1375	1550	1700	1825
	XS,80S	1850	625	725	825	950	1075	1225	1450	1650	1850	1850	1850
	40	1975	725	850	975	1125	1275	1450	1700	1950	1975	1975	1975
	60	2025	1100	1300	1475	1700	1925	2025	2025	2025	2025	2025	2025
	80	2100	1550	1800	2075	2100	2100	2100	2100	2100	2100	2100	2100
	100	2175	2150	2175	2175	2175	2175	2175	2175	2175	2175	2175	2175
120	2175	2175	2175	2175	2175	2175	2175	2175	2175	2175	2175	2175	
140	2275	2275	2275	2275	2275	2275	2275	2275	2275	2275	2275	2275	
160	2350	2350	2350	2350	2350	2350	2350	2350	2350	2350	2350	2350	
20	10S	1550	175	200	225	275	300	350	400	450	525	575	625
	10	1550	200	250	275	325	350	400	475	550	600	675	750
	20,STD,40S	1600	350	400	475	525	600	700	800	925	1025	1150	1250
	30,XS,80S	1650	525	600	675	775	875	1025	1200	1350	1525	1650	1650
	40	1850	650	775	875	1000	1125	1300	1525	1725	1850	1850	1850
	60	1875	1025	1200	1375	1575	1775	1875	1875	1875	1875	1875	1875
	80	1925	1475	1725	1925	1925	1925	1925	1925	1925	1925	1925	1925
	100	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000
	120	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050	2050
	140	2075	2075	2075	2075	2075	2075	2075	2075	2075	2075	2075	2075
160	2125	2125	2125	2125	2125	2125	2125	2125	2125	2125	2125	2125	
24	10,10S	1300	150	175	200	225	250	300	350	400	450	500	550
	20,STD,40S	1325	250	300	350	400	450	500	575	675	750	825	925
	XS,80S	1350	375	425	500	575	650	750	850	975	1100	1225	1350
	30	1550	450	500	575	675	750	875	1000	1150	1300	1450	1550
	40	1575	575	675	775	875	1000	1150	1350	1525	1575	1575	1575
	60	1625	950	1125	1275	1450	1625	1625	1625	1625	1625	1625	1625
	80	1650	1350	1575	1650	1650	1650	1650	1650	1650	1650	1650	1650
	100	1700	1700	1700	1700	1700	1700	1700	1700	1700	1700	1700	1700
	120	1725	1725	1725	1725	1725	1725	1725	1725	1725	1725	1725	1725
	140	1750	1750	1750	1750	1750	1750	1750	1750	1750	1750	1750	1750
160	1825	1825	1825	1825	1825	1825	1825	1825	1825	1825	1825	1825	