

## **PADDLE BLIND** THICKNESS CHART

USA Industries is the leading provider of industrial piping isolation solutions.

24/7 - 365 days of the year availability, industry leading turnaround times, and the ability to customize any part to your needs makes us the ideal fit for your next project, no matter how big or small.

## **USA INDUSTRIES** provides:

- Piping Isolation & Testing Products
- Tube Pluas
- Orifice Plates
- Tools for Heat Exchangers
- Customer Machining
- Rental Services

ISO

## Call for more info.



(800) 456-8721 • (713) 941-3797 www.USAIndustries.com

LINE	ICO		450#			200#			C00#			000#	
SIZE	ISO.	0.0	150#	<b>-</b> 1117	0.0	300#		0.5	600#	T111/	0.0	900#	T.111/
(in.)	THK	0.D.	I.D.	THK	0.D.	I.D.	THK	0.D.	I.D.	THK	0.D.	I.D.	THK
1/2	5/16	1-3/4 2-1/8	5/8 7/8	5/16 5/16	2 2-1/2	5/8 7/8	5/16 5/16	2-1/2	5/8 7/8	5/16 5/16	2-3/8 2-5/8	5/8 7/8	5/16 5/16
3/4	5/16 5/16	2-1/0	1-1/8	5/16	2-1/2	1-1/8	5/16	2-1/2	1	5/16	3	1	5/16
1-1/4	5/16	2-7/8	1-5/8	5/16	3-1/8	1-5/8	5/16	3-1/8	1-3/8	3/8	3-3/8	1-3/8	3/8
1-1/2	5/16	3-1/4	1-7/8	5/16	3-5/8	1-7/8	5/16	3-5/8	1-5/8	3/8	3-3/4	1-5/8	3/8
2	5/16	4	2-3/8	5/16	4-1/4	2-3/8	3/8	4-1/4	2-1/8	3/8	5-1/2	2-1/8	1/2
2-1/2	5/16	4-3/4	2-7/8	5/16	5	2-7/8	3/8	5	2-5/8	1/2	6-3/8	2-5/8	1/2
3	5/16	5-1/4	3-1/2	5/16	5-3/4	3-1/2	3/8	5-3/4	3-1/4	1/2	6-1/2	3-1/4	5/8
3-1/2	5/16	6-1/4	4	3/8	6-3/8	4	1/2	6-1/4	3-3/4	5/8			
4	5/16	6-3/4	4-1/2	3/8	7	4-1/2	1/2	7-1/2	4-1/4	5/8	8	4-1/4	3/4
5 6	5/16 5/16	7-5/8 8-5/8	5-1/2 6-5/8	3/8 1/2	8-3/8 9-3/4	5-1/2 6-5/8	5/8 5/8	9-3/8 10-3/8	5-3/8 6-3/8	3/4 7/8	9-5/8 11-1/4	5-1/4 6-3/8	7/8 1
8	5/16	10-7/8	8-5/8	1/2	9-3/4	8-5/8	7/8	12-1/2	8-3/8	1-1/8	14	8-3/8	1-3/8
10	5/16	13-1/4	10-3/4	5/8	14-1/8	10-3/4	1	15-5/8	10-3/8	1-3/8	17	10-3/8	1-5/8
12	5/16	16	12-3/4	3/4	16-1/2	12-3/4	1-1/8	17-7/8	12-3/8	1-5/8	19-1/2	12-3/8	1-7/8
14	5/16	17-5/8	14	3/4	19	14	1-1/4	19-1/4	13-5/8	1-3/4	20-3/8	13-5/8	2-1/8
16	5/16	20-1/8	16	7/8	21-1/8	16	1-1/2	22-1/8	15-5/8	2	22-1/2	15-5/8	2-3/8
18	5/16	21-1/2	18	1	23-3/8	18	1-5/8	24	17-5/8	2-1/8	25	17-5/8	2-5/8
20	5/16	23-3/4	20	1-1/8	25-5/8	20	1-3/4	26-3/4	19-1/2	2-1/2	27-3/8	19-1/2	2-7/8
22	5/16	25-7/8	22	1-1/4	27-5/8	22	1-7/8	28-3/4	21-1/2	2-3/4			
24	5/16	28-1/8	24	1-1/4	30-3/8	24 C CD 44 C	2 Series "A	31 " CDECC	23-1/2	2-7/8	32-7/8	23-1/2	3-1/2
26	5/16	30-3/8	26	1-5/8	32-3/4	26	2-1/2	34	26	3-1/2	34-5/8	26	4-3/8
28	5/16	32-5/8	28	1-3/4	35-1/4	28	2-3/4	35-7/8	28	3-1/2	37-1/8	28	4-5/8
30	5/16	34-5/8	30	1-7/8	37-3/8	30	2-7/8	38-1/8	30	4-1/8	39-5/8	30	5
32	5/16	36-7/8	32	2	39-1/2	32	3-1/8	40-1/8	32	4-3/8	42-1/8	32	5-3/8
34	5/16	38-7/8	34	2-1/8	41-1/2	34	3-1/4	42-1/8	34	4-5/8	44-5/8	34	5-5/8
36	5/16	41-1/8	36	2-1/4	43-7/8	36	3-1/2	44-3/8	36	4-7/8	47-1/8	36	6
38	5/16	43-5/8	38	2-3/8	41-3/8	38	3-5/8	43-3/8	38	5-1/8	47-1/8	38	6-1/4
40	5/16	45-5/8	40	2-1/2	43-3/4	40	3-7/8	45-3/8	40	5-3/8	49-1/8	40	6-5/8
42	5/16	47-7/8	42	2-5/8	45-3/4	42	4	47-7/8	42	5-5/8	51-1/8	42	7
44 46	5/16 5/16	50-1/8 52-1/8	44	2-3/4 2-7/8	47-7/8 50	44	4-1/4 4-1/2	49-7/8 52-1/8	44 46	6 6-1/4	53-3/4 56-3/8	44	7-1/4 7-5/8
48	5/16	54-3/8	48	3	52	48	4-1/2	54-5/8	48	6-1/2	58-3/8	48	8
50	5/16	56-3/8	50	3-1/8	54-1/8	50	4-7/8	56-7/8	50	6-3/4	00 0/0	10	
52	5/16	58-5/8	52	3-1/4	56-1/8	52	5	58-7/8	52	7			
54	5/16	60-7/8	54	3-1/4	58-5/8	54	5-1/4	61-1/8	54	7-1/4			
56	5/16	63-1/8	56	3-3/8	60-5/8	56	5-3/8	63-3/8	56	7-1/2			
58	5/16	65-3/8	58	3-1/2	62-5/8	58	5-5/8	65-3/8	58	7-7/8			
60	5/16	67-3/8	60	3-5/8	64-5/8	60	5-3/4	68-1/8	60	8-1/8			
00	F/4C	00.7/40	00	1.5/0			RIES "B"		0.0	0.1/0	20.7/0	00	4.0/0
26 28	5/16 5/16	28-7/16 30-7/16	26 28	1-5/8 1-3/4	30-1/4 32-3/8	26 28	2-1/2 2-3/4	30 32-1/8	26 28	3-1/2 3-3/4	32-7/8 35-3/8	26 28	4-3/8 4-5/8
30		32-7/16	30	1-7/8	34-3/4	30	2-7/8	34-1/2	30	4-1/8	37-5/8	30	5
32		34-9/16	32	2	36-7/8	32	3-1/8	36-5/8	32	4-3/8	39-7/8	32	5-3/8
34		36-11/16	34	2-1/8	39	34	3-1/4	39-1/8	34	4-5/8	42-1/8	34	5-5/8
36	5/16	38-3/4	36	2-1/4	41-1/8	36	3-1/2	41-1/8	36	4-7/8	44-1/8	36	6
38	5/16	41	38	2-3/8	43-1/8	38	3-5/8		RLIN	DHANI	DIECC	I ORS	
40	5/16	43	40	2-1/2	45/1/8	40	3-7/8	BLIND HANDLE COLORS					
42	5/16	45	42	2-5/8	47-1/8	42	4	150# - RED 300# - BLUE 600# - YELLOW 900# - GREEN					
44	5/16	47	44	2-3/4	49-1/8	44	4-1/4		)# - YEL				_
46 48	5/16 5/16	49-5/16 51-5/16	46 48	2-7/8 3	51-3/4 53-3/4	46 48	4-1/2 4-5/8	150	00# - W	HITE	2500	)# - OR/	ANGE
50		53-5/16	50	3-1/8	55-3/4	50	4-5/8						
52	5/16	55-5/16	52	3-1/4	57-3/4	52	5						
54	5/16	57-1/2	54	3-1/4	60-1/8	54	5-1/4	24	<u> </u>	AV	ILAB DAYS	LE <b>24</b>	//,
56	5/16	59-1/2	56	3-3/8	62-5/8	56	5-3/8	365		355	DAYS	AY	=AR!
58	5/16	62-1/16	58	3-1/2	65-1/16	58	5-5/8	N.	SA				
60	5/16	64-1/16	60	3-5/8	67-1/16	60	5-3/4						

1500#

I.D.

5/8

7/8

1-3/8

1-5/8

2

2-1/2

3

5

6

8

10

12

13-1/8

15

16-7/8

18-7/8

THK

5/16

3/8

3/8

3/8

1/2

1/2

5/8

3/4

1-1/8

1-3/8

2

2-3/8

2-5/8

3

3-3/8

3-3/4

4-3/8

**METHODOLOGY** 

Line sizes up to 96" are available. Standard

Isolation thickness is 5/16" (+/-1/16). Any

thickness rating or alloy is available upon

Sizes and thicknesses meet the following specifications ASME 16.48, ASME 16.5,

Blank thicknesses were determined using the ASME B31.3 formula for blanks, as

5/8

7/8

1-3/8

1-5/8

2

2-3/8

5

6

9-3/4

3/8

3/8

3/8

1/2

5/8

5/8

3/4

7/8

1-1/8

1-3/8

1-5/8

2-1/8

2-5/8

3-1/8

2-5/8

2-7/8

3-1/4

4

4-1/2

5-5/8

6-1/2

7-5/8

9-1/8

10-7/8

12-3/8

15-1/8

18-5/8

21-1/2 11-3/8

0.D.

2-3/8

2-5/8

3-3/8

3-3/4

5-1/2

6-3/8

6-3/4

8-1/8

9-7/8

11

13-3/4

17

20-3/8

22-5/8

25-1/8

27-5/8 29-5/8

1/2 35-3/8 22-5/8

request.

**ASME B16.47.** 

shown below:

S = 23,300psi

E = 1.00

T=d√ ((3P) / (16SE))

d = I.D. of ring gasket (in.)

T = Blank Thickness (in.)

P = Design Gauge Pressure psi.

S (Basic Allowable Stress) and E (Quality Factor) values were determined from tables A1 and A1-A from B31.3 for 516-Gr 70

material with the temperature range of -20 to 100° Fahrenheit. This calculation does not take into consideration any required corrosion allowance if needed.