



IN THE AMOUNT OF TIME IT WILL TAKE TO...

WELD ONE END CAP* (WELD, CUT, RE-BEVEL, CLEAN)

PIPE O D	MINUTES	TECHNICIANS REQUIRED	MAN HOURS PER WELD CAP INSTALLATION
2"	120	1	2
3"		1	2
4"	180	1	8
6"		2	8
8"	240	2	3
10"		2	10
12"	300	2	10
		BILLED HOURS	43

you can install **THIS MANY** **GRIPSAFE® ST PLUGS**

MINUTES / PLUG = # OF GSST PLUGS INSTALLED	TECHNICIANS REQUIRED	MAN HOURS PER PLUG INSTALLATION
10 = 12	1	.17
	1	.17
10 = 18	1	.17
	1	.25
15 = 16	1	.25
	2	.67
20 = 15	2	.67
	BILLED HOURS	2.35

*EPC Customer Provided Data