

IN THE AMOUNT OF TIME IT WILL TAKE TO...



WELD ONE END CAP\*  
(WELD, CUT, RE-BEVEL, CLEAN)

|         |     | MINUTES | TECHNICIANS<br>REQUIRED | MAN HOURS<br>PER WELD CAP<br>INSTALLATION |
|---------|-----|---------|-------------------------|-------------------------------------------|
| PIPE OD | 2"  | 120     | 1                       | 2                                         |
|         | 3"  |         | 1                       | 2                                         |
|         | 4"  | 180     | 1                       | 8                                         |
|         | 6"  |         | 2                       | 8                                         |
|         | 8"  | 240     | 2                       | 3                                         |
|         | 10" |         | 2                       | 10                                        |
|         | 12" | 300     | 2                       | 10                                        |
|         |     |         | BILLED<br>HOURS         | 43                                        |

YOU CAN INSTALL **THIS MANY**  
GRIPSAFE®ST PLUGS

| MINUTES / PLUG = # OF GSST PLUGS INSTALLED |                                                                                       | TECHNICIANS<br>REQUIRED | MAN HOURS<br>PER PLUG<br>INSTALLATION |
|--------------------------------------------|---------------------------------------------------------------------------------------|-------------------------|---------------------------------------|
| 10 = 12                                    |    | 1                       | .17                                   |
|                                            |                                                                                       | 1                       | .17                                   |
| 10 = 18                                    |    | 1                       | .17                                   |
|                                            |                                                                                       | 1                       | .25                                   |
| 15 = 16                                    |    | 1                       | .25                                   |
|                                            |                                                                                       | 2                       | .67                                   |
| 20 = 15                                    |  | 2                       | .67                                   |
| BILLED<br>HOURS                            |                                                                                       | 2.35                    |                                       |